

# NEWS BULLETIN

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Title: CFR Cylinder Assembly – P/N FA109355

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The purpose of this CFR News Bulletin is to inform customers that effective January 1, 2005, Waukesha Engine will be consolidating all of its new F1/F2 octane cylinder models to only offer the P/N FA109355 cylinder assembly. The other current cylinder assemblies (P/N BA109335, P/N SA109355, and P/N AA109355) will no longer be available.

P/N FA109355 is a complete cylinder assembly that has been fully factory tested and qualified as a set and is ready to be installed on your unit after purchase. The assembly includes a rotator/spring assembly to improve the life of the exhaust valve. P/N FA109355 cylinder assembly is the most commonly purchased new cylinder by customers and it consists of the parts listed in the table below.

ITEM	QTY.
Cylinder Casting	1
Standard Seat Inserts	2
Exhaust Valve Guide	1
Intake Valve Guide	1
Exhaust Studs	2
Intake Valve	1
Exhaust Valve	1
Roll Pin	1
Valve Spring Cup	1
Cup Gasket	1
Square Head Pipe Plug	1
Felt Washers	2
Intake Valve Spring	1
Exhaust Rotator/Valve Spring Assembly	1
Piston/Pin and Retainer Clip Assembly	1
Standard Chrome Ring	1
Standard Compression Rings	3
Standard Oil Ring	1

By offering only the P/N FA109355 cylinder assembly there will be better control on part supplies that provides customers a complete cylinder with better stocking capabilities. If you have any questions or would like more information, please contact Waukesha Engine's CFR Department at (262) 549-2915 or your local authorized CFR distributor.

